

EVERCOAT®

INNOVATIVE SOLUTIONS
THAT PERFORM.

SLICK SAND

Unique Hybrid-Polyester
Primer Filler



SLICK SAND



Unique hybrid-polyester formulation

Incomparable film build

Flat, smooth surface without shrinking

Very little hydroscopic-absorption
Gel-coat like

Optimum adhesion

Directly over-paintable
with top coat incl. water based

Easy sanding

104708 – 0,946 Liter
104709 – 3,78 Liter

Slick Sand is a new, unique hybrid polyester primer filler with a high solids content giving exceptional filling and film build properties. 200-300 um in just one coat is easily achievable.

SLICK SAND is the ideal product for the preparation of restoration and customising projects, for use in the wood industry, for casting and modelling and also for marine. It is the USA's favourite primer filler.

Exceptional adhesion to a variety of substrates.

With the minimum effort in sanding you can achieve the very best surface for the paint system of your choice.

*Test it yourself and experience
the many advantages it brings
to your repair process!*

DESCRIPTION AND APPLICATION	FOR PROFESSIONAL USE ONLY SLICK SAND is a new, unique hybrid polyester primer filler with a high solids content giving exceptional filling and film build properties. 200-300 µm in just one coat is easily achievable. SLICK SAND is the ideal choice for the best preparation of the surface in restoration and customising projects, for use in the wood industry, for casting and modelling and also for marine. The minimal amount of solvent content guarantees an exceptional structural stability.																		
SUBSTRATES	Exceptional adhesion to a variety of suitably abraded substrates including; OE paint & clearcoat, steel, galvanised steel, zinc coated steel, aluminium, composite plastics, hard plastics, SMC, polyester filler. Attention: Please observe the following preparation instructions																		
PREPARATION	Before sanding, thoroughly clean the area to be repaired removing all traces of dirt, oil and wax residues. When cleaning raw, exposed fibreglass it is recommended to use acetone. Aluminium, raw or galvanised steel Large areas of bare metal must be coated with an epoxy primer prior to the application of SLICK SAND. Please follow the manufacturers instruction and ensure the surface is fully cured before proceeding. Painted surfaces Abrade the repair area with a P180 or P240 abrasive and follow with a P320 disc on an orbital sander. Remove the dust with a clean cloth and compressed air. Polyester body filler Abrade the repair area with a P180 or P240 abrasive and follow with a P320 disc on an orbital sander. Remove the dust with a clean cloth and compressed air.																		
MIXING	Thoroughly mix the product in the tin until it has a uniform consistency [a paint tin shaker may be useful]. The mixing ratio is 2% by weight. Only use the EVERCOAT hardener provided. Thinning is not required and not recommended.																		
APPLICATION	Use a spray filler or primer gun with a 2.0 mm nozzle following the manufacturers recommendation for pressure setting. Apply 2-3 medium coats as required. Allow 10-15 mins flash off time between coats.																		
SANDING	Sanding can begin in appx. 2 hours, depending upon film thickness. When applied over Etch-Primer the drying time can be extended to 6 hours. After drying SLICK SAND should be prepared for the next stage by sanding with P400-P600 grit abrasive.																		
TECHNICAL DATA	<table border="1"> <tr> <td>Colour</td> <td>light grey</td> </tr> <tr> <td>Physical State</td> <td>liquid</td> </tr> <tr> <td>Solubility</td> <td>not soluble in cold and warm water</td> </tr> <tr> <td>Working time</td> <td>45 minutes at 24 °C</td> </tr> <tr> <td>Dry to sand time</td> <td>appx. 2 hours (dependent upon film thickness)</td> </tr> <tr> <td>Corrosion Protection</td> <td>400 hours salt spray test (Harshaw)</td> </tr> <tr> <td>Maximum build</td> <td>0.1 – 0.15 mm (each layer)</td> </tr> <tr> <td>Ingredients and Precautions</td> <td>Safety data sheet (MSDS) available on request</td> </tr> <tr> <td>VOC</td> <td>EU limit for volatile organic compounds: 250 g/l (2007) This product contains max 151 g/l VOC.</td> </tr> </table> <p>The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 25 °C and 75 % relative humidity unless otherwise specified.</p>	Colour	light grey	Physical State	liquid	Solubility	not soluble in cold and warm water	Working time	45 minutes at 24 °C	Dry to sand time	appx. 2 hours (dependent upon film thickness)	Corrosion Protection	400 hours salt spray test (Harshaw)	Maximum build	0.1 – 0.15 mm (each layer)	Ingredients and Precautions	Safety data sheet (MSDS) available on request	VOC	EU limit for volatile organic compounds: 250 g/l (2007) This product contains max 151 g/l VOC.
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STABILITY	Best before date: 12 month from manufacturing date The manufacturing date is within the batch-identification number on the bottom of the can or on the label. The batch-identification is composed as follow: 8 10 233 8 = year 2018 10 = month October 233 = running batch number																		
STORAGE	According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 ° C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.																		
SAFETY INSTRUCTIONS	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at www.evercoat.de .																		

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Your EVERCOAT partner:

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