

## EVERCEAT® INNOVATIVE SOLUTIONS THAT PERFORM.

# **SLICK SAND**

#### Unique Hybrid-Polyester Primer Filler

### +

Unique hybrid-polyester formulation

Incomparable film build

Flat, smooth surface without shrinking

Very little hydroscopic-absorption Gel-coat like

Optimum adhesion

Directly over-paintable with top coat incl. water based

Easy sanding

# 104708 – 0,946 Liter # 104709 – 3,78 Liter Slick Sand is a new, unique hybrid polyester primer filler with a high solids content giving exceptional filling and film build properties. 200-300 um in just one coat is easily achievable.

SLICK SAND is the ideal product for the preparation of restoration and customising projects, for use in the wood industry, for casting and modelling and also for marine. It is the USA's favourite primer filler.

Exceptional adhesion to a variety of substrates.

With the minimum effort in sanding you can achieve the very best surface for the paint system of your choice.

Test it yourself and experience the many advantages it brings to your repair process!

#### **TECHNICAL DATA SHEET**

SLICK SAND Unique Hybrid-Polyester Primer Filler

Edition date: 1.11.2018 | Page 1/1

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orbital sander. Remove the dust with a clean cloth and compressed air.           MIXING         Thoroughly mix the product in the tin until it has a uniform consistency [a paint tin shaker may be useful]. The mixing ratio is 2% by weight. Only use the EVERCOAT hardener provided. Thinning is not required and not recommended.           APPLICATION         Use a spray filler or primer gun with a 2.0 mm nozzle following the manufacturers recommendation for pressure setting. Apply 2-3 medium coats as required. Allow 10-15 mins flash off time between coats.           SANDING         Sanding can begin in appx. 2 hours, depending upon film thickness. When applied over Etch-Primer the drying time can be extended to 6 hours. After drying SLICK SAND should be prepared for the next stage by sanding with P400-P600 girt abrasive.           TECHNICAL DATA         Colour         light grey           Physical State         liquid         Solubility           Solubility         not soluble in cold and warm water           Working time         45 minutes at 24 °C           Dry to sand time         appx. 2 hours (dependent upon film thickness)           Carcersion Protection         400 hours salt spray test (Harshaw)           Maximum build         0.1 - 0.15 mm (each layer)           Ingredients and         Safety data sheet (MSDS) available on request           Precautions         VOC           VOC         EU limit for volatile organic compounds: 250 g/l (2007)           The properties are typical values and not to	DESCRIPTION AND APPLICATION	<b>FOR PROFESSIONAL USE ONLY</b> SLICK SAND is a new, unique hybrid polyester primer filler with a high solids content giving exceptional filling and film build properties. 200-300 µm in just one coat is easily achievable. SLICK SAND is the ideal choice for the best preparation of the surface in restoration and customising projects, for use in the wood industry, for casting and modelling and also for marine. The minimal amount of solvent content guarantees an exceptional structural stability.		
When cleaning raw, esposed libreglass it is recommended to use actone.           Aluminium, raw or gavanised steel (LASK SAND. Please follow the manufactures instruction and ensure the surface is fully cured before proceeding.           Painted surfaces   Abraide the repair area with a P180 or P240 abrasive and follow with a P220 disc on an orbital sander. Remove the dust with a clean doth and compressed air.           Polyester body filler   Abraide the repair area with a P180 or P240 abrasive and follow with a P220 disc on an orbital sander. Remove the dust with a clean doth and compressed air.           MIXING         Thoroughly mix the product in the in until thas a uniform consistency (a paint the shaker may be useful]. The mixing ratio is 2% by weight. Only use the EVERCOAT hardeen provided. Thinning is not required and not recommended.           APPLICATION         Use a spray filler or primer gun with a 2.0 mm nozzle following the manufacturers recommendation for pressure serving. Apply 2.3 medium costs as required. Alow 16-1 mins fash of time between costs.           SANDING         Sanding can begin in appx. 2 hours, depending upon film thickness. When applied over Etch-Primer the driving time can be extraded to 6 hours. And volgs SUCK SAND should be prepared for the next stage by sanding with P400-P600 giri abrasive.           TECHNICAL DATA         Colour         light grey           Physical State         liquid           Solubility         not solubile in cold and warm water           Working time         45 minutes at 24 °C           Dry to sand time         appyz. 2 hours (dependent upon film thickness)	SUBSTRATES	nised steel, zinc coated steel, aluminium, composite plastics, hard plastics, SMC, polyester filler.		
mixing ratio is 2% by weight. Only use the EVERCOAT hardener provided. Thinning is not required and not recommended.         APPLICATION       Use a spray filler or primer gun with a 2.0 mm nozzle following the manufacturers recommendation for pressure setting. Apply 2-3 medium coats as required. Allow 10-15 mins flash off time between coats.         SANDING       Sanding can begin in appx. 2 hours, depending upon film thickness. When applied over Etch-Primer the drying time can be extended to 6 hours. After drying SLICK SAND should be prepared for the next stage by sanding with P400-P600 gri abrasive.         TECHNICAL DATA       Colour       light grey         Physical State       liquid         Solubility       not soluble in coid and warm water         Working time       appx. 2 hours (dependent upon film thickness)         Corrosion Protection       45 minutes at 24 °C         Dry to sand time       appx. 2 hours (dependent upon film thickness)         Corrosion Protection       0 hours alls pary test (Harshaw)         Maximum build       0.1 - 0.15 mm (each layer)         Ingredients and       Safetry data sheet (MSDS) available on request         Precautions       VOC         EU limit for volatile organic compounds: 250 g/l (2007)         The properties are typical values and not to be considered as technical sates specifications. The physical test was at about 25 °C and 75 % velative hundify unless on the unset specified.         STABILITY       Best before date: 12	PREPARATION	<ul> <li>When cleaning raw, exposed fibreglass it is recommended to use acetone.</li> <li>Aluminium, raw or galvanised steel   Large areas of bare metal must be coated with an epoxy primer prior to the application of SLICK SAND. Please follow the manufacturers instruction and ensure the surface is fully cured before proceeding.</li> <li>Painted surfaces   Abrade the repair area with a P180 or P240 abrasive and follow with a P320 disc on an orbital sander. Remove the dust with a clean cloth and compressed air.</li> <li>Polyester body filler   Abrade the repair area with a P180 or P240 abrasive and follow with a P320 disc on an</li> </ul>		
sure setting. Apply 2-3 medium coats as required. Allow 10-15 mins flash off time between coats. SANDING Sanding can begin in appx. 2 hours, depending upon film thickness. When applied over Etch-Primer the drying time can be extended to 6 hours. After drying SLICK SAND should be prepared for the next stage by sanding with P400-P600 girt abrasive. TECHNICAL DATA Colour light grey Physical State liquid Solubility not soluble in cold and warm water Working time appx. 2 hours (dependent upon film thickness) Corrosion Protection 400 hours sait spray test (Harshaw) Maximum build 0.1-0.16 mm (each layer) Ingredients and Proceations VOC E U limit for volatile organic compounds: 250 g/l (2007) The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 25 °C and 75 % relative humidify unless otherwise specified. STABILITY Best before date: 12 month from manufacturing date The manufacturing date is within the batch-identification number on the label. The batch-identification is composed as follow: 8 10 233 8 = year 2018 110 = month October 1233 = running batch number STORAGE According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 °C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxiding agents, strong adex for all materials are availabl	MIXING			
drying time can be extended to 6 hours. After drying SLICK SAND should be prepared for the next stage by     sanding with P400-P600 girt abrasive.  TECHNICAL DATA Colour light grey Physical State liquid Solubility not soluble in cold and warm water Working time 45 minutes at 24 °C Dry to sand time appx. 2 hours (dependent upon film thickness) Corrosion Protection 400 hours salt spray test (Harshaw) Maximum build 0.1 - 0.15 mm (each layer) Ingredients and Safety data sheet (MSDS) available on request Precautions VOC EU limit for volatile organic compounds: 250 g/l (2007) This product contains max 151 g/l VOC. The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 25 °C and 75 % relative humidity unless otherwise specified.  STABILITY Best before date: 12 month from manufacturing date ard sources of join(ino. Keep away from oxiding agents, strong alkalis and as Sonking is prohibited and sources of join(ino. Keep away from oxiding agents, strong alkalis and as Sonking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.  SAFETY Bes use to read all instructions and warnings before using EVERCOAT partner: # 104708 – 0.946 Liter # 104709 – 3,78 Liter  EVERCOAT   a division of Illinois Tool Works Inc. Official Importer Europe DITOMA GmbH Mauserstraße 6/2 T: +49 7141 99055 - 0 Ti 640 Ludwigsburg F: +49 7141 99055 - 0	APPLICATION			
Physical State       liquid         Solubility       not soluble in cold and warm water         Working time       45 minutes at 24 °C         Dry to sand time       appx. 2 hours (dependent upon film thickness)         Corrosion Protection       400 hours sait spray test (Harshaw)         Maximum build       0.1 - 0.15 mm (each layer)         Ingredients and       Safety data sheet (MSDS) available on request         Precautions       VOC         VOC       EU limit for volatile organic compounds: 250 g/l (2007)         The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 25 °C and 75 % relative humidity unless otherwise specified.         STABILITY       Best before date: 12 month from manufacturing date         The manufacturing date is within the batch-identification number on the bottm of the can or on the label. The batch-identification is composed as follow: 8 10 233         8 = year 2018   10 = month October   233 = running batch number         STORAGE       According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 °C. Store in a cool, well-ventilated place away from incompatible material and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers. Do not return mixed material to the original container.         SAFETY       Be sure to read al	SANDING	drying time can be extended to 6 hours. After drying SLICK SAND should be prepared for the next stage to		
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